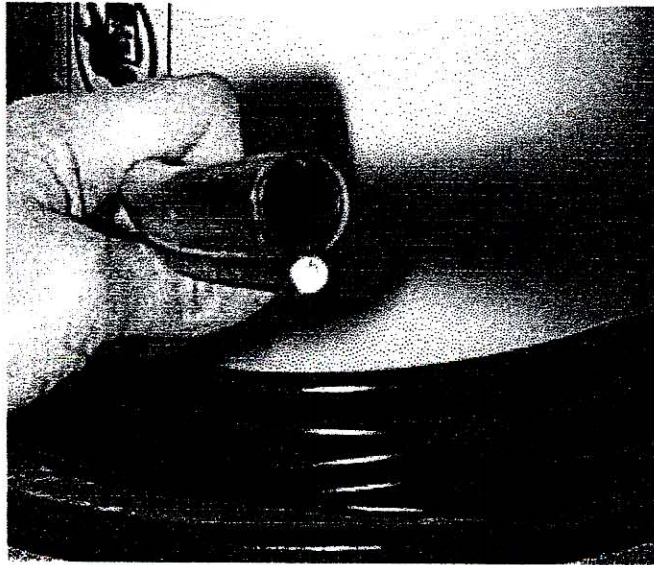


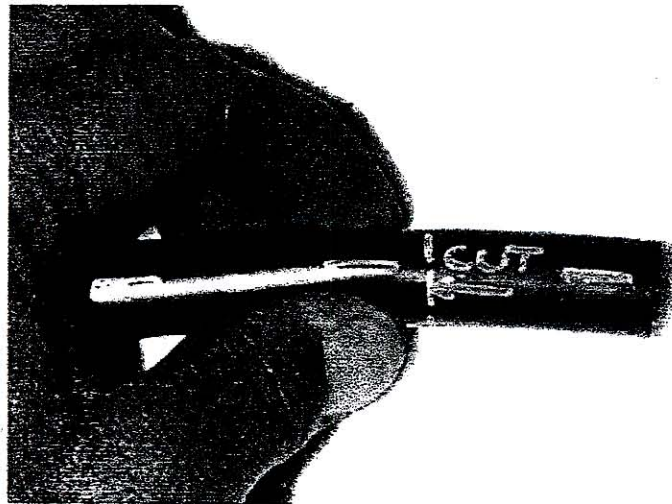
**Installation Instructions
for
JACO Fittings**

STEP NO. 1



Side view of “ADS” weighted tubing on “Uncoiling Reel”. This uncoiling reel is required and can be purchased from “ADS”. Notice the “wire keel” is always in the downward position...This is very important to prevent kinking and or twisting of all tubing.

STEP NO. 2

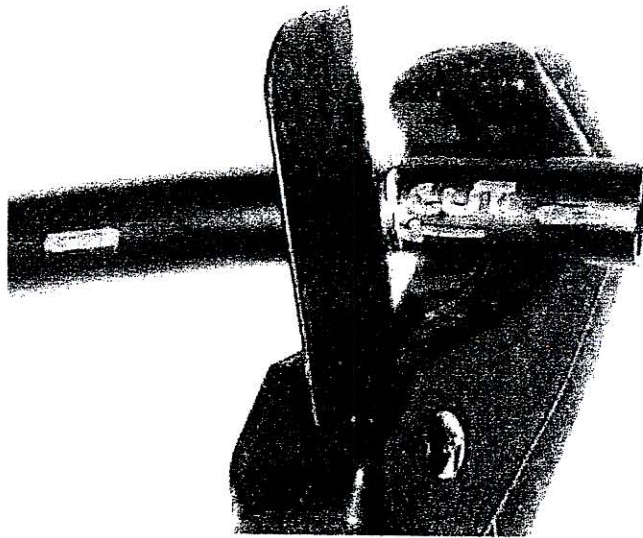


Locate air release slits,
for single-cut Aeration Tubing
(LWA1.5 - LWA3 - LWIM)

The slits will be located
on the top of the tubing
180° from the wire keel.

This step can be eliminated for
connection of "LWFT" Feeder Tubing
to Stainless Steel Disk Module.

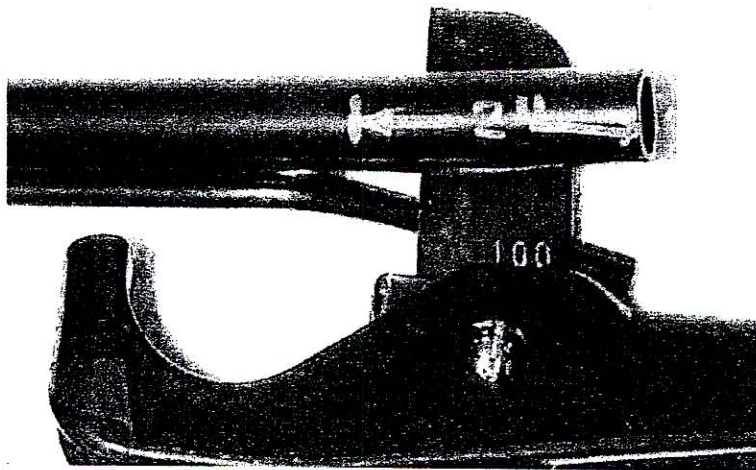
STEP NO. 3



Using Kwik-Kut Cutters only,
cut tubing 1/8" in front of the slit.

NOTE: Place tubing into cutters, wire keel down,
blade on top of tubing. As you cut through the
tubing, rotate the cutters slightly to help make
a "square-edge" at the face of the tubing.
These cutters will snip the wire keel.

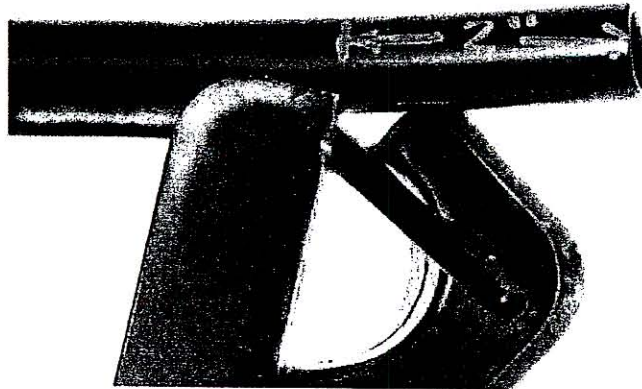
STEP NO. 4



Take care to correctly cut the wire keel back 2" only. Place the blade between the tubing and wire keel and slowly slice the keel back.

NOTE: Do not force the blade into the tubing, as it will slice the tubing and cause possible air leaks.

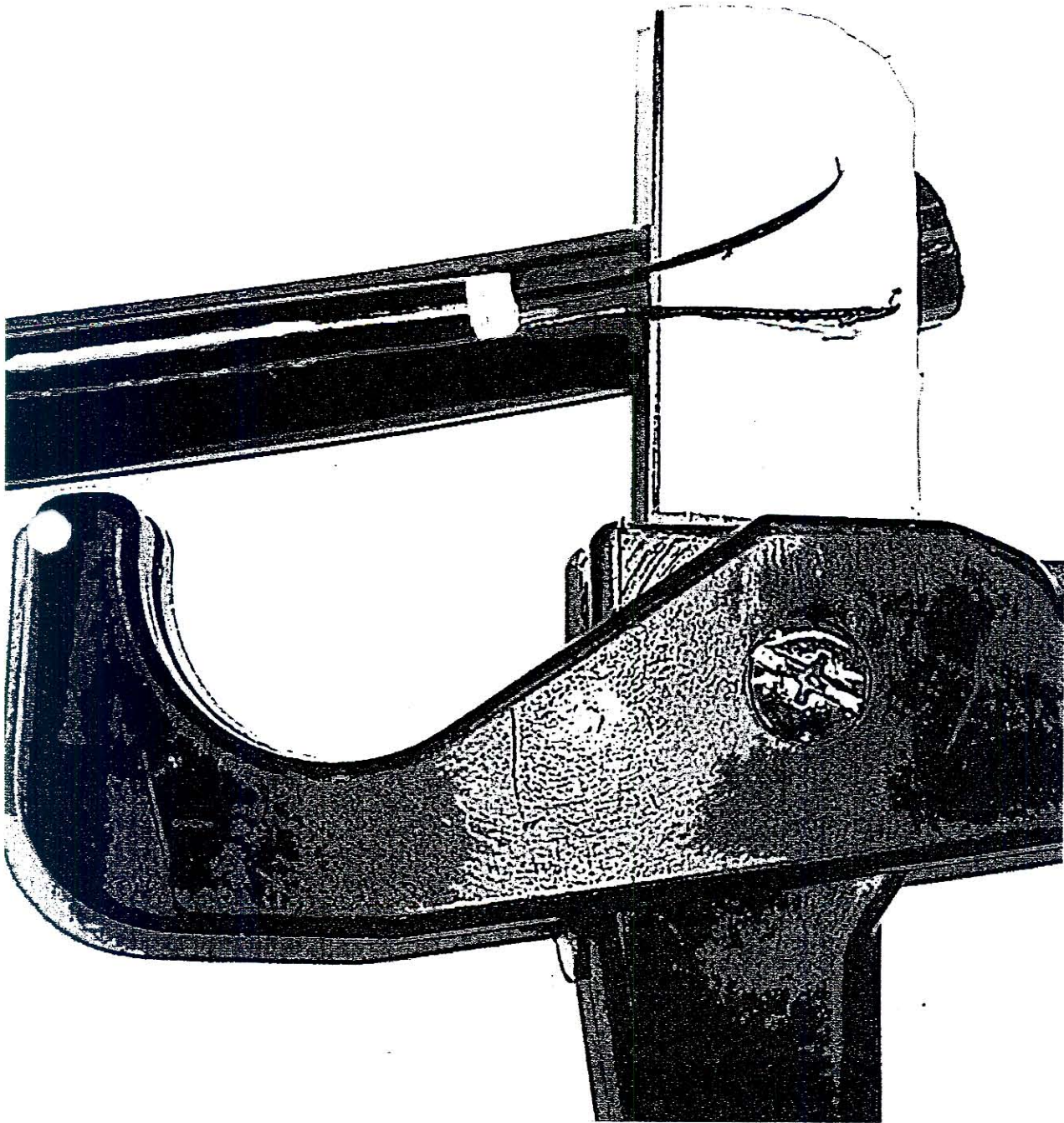
STEP NO. 5



At the 2" mark, snip off the wire keel.
This is done by separating the keel from
the tubing first. Cut wire square to prevent
puncturing of tubing.

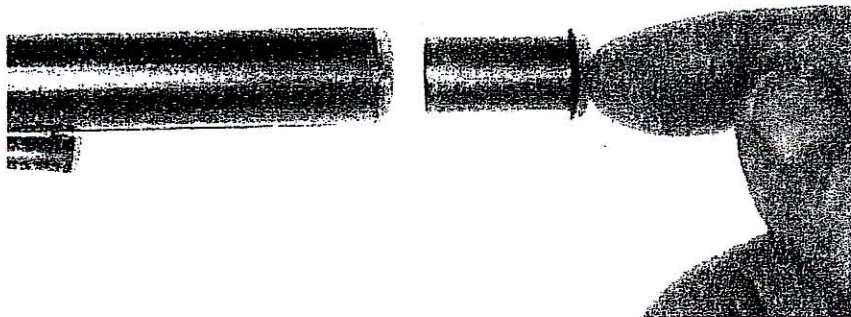
NOTE: Care must be taken to
prevent blade from cutting wall of tubing.

STEP NO. 6



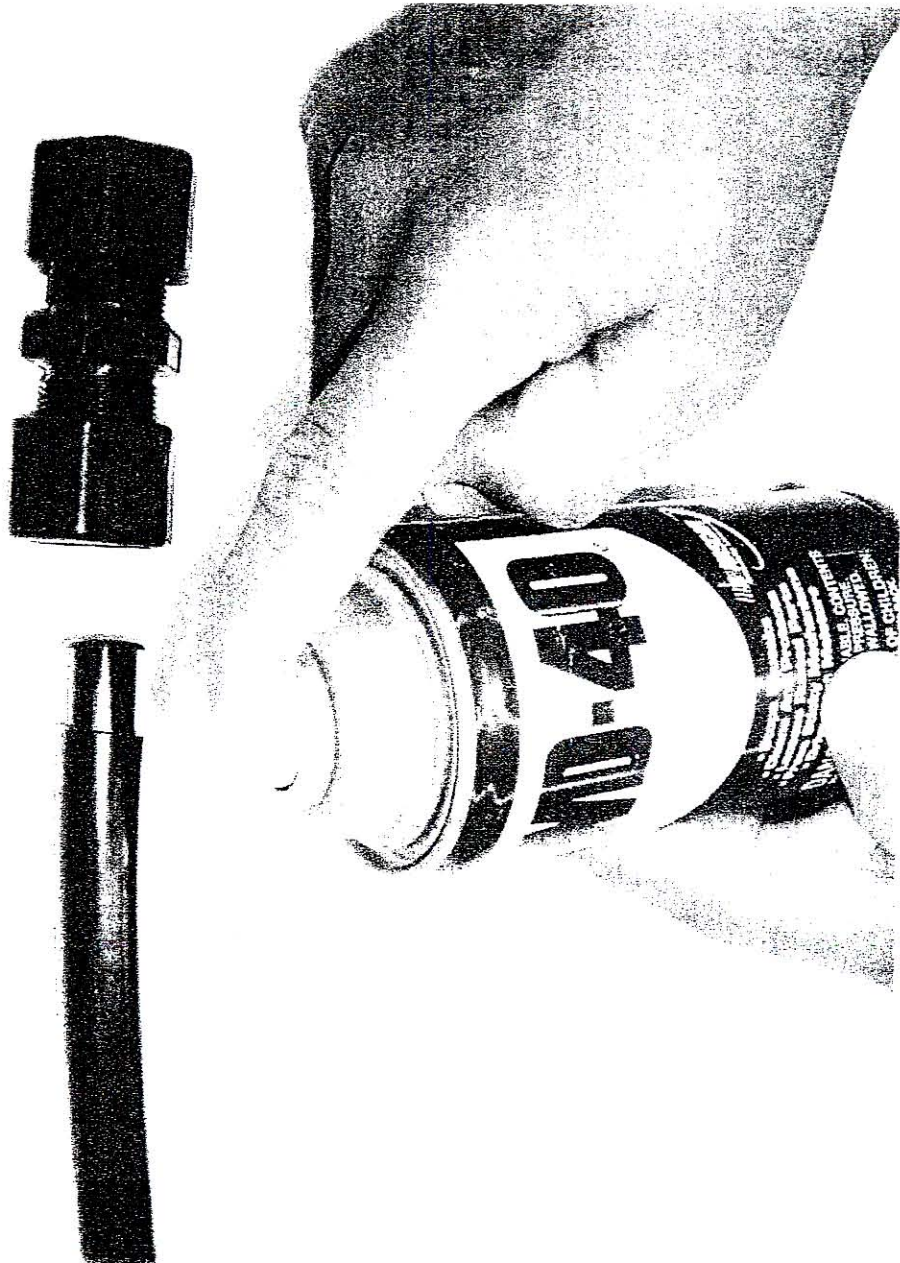
Remove excess wire keel "Skin"
from bottom of the tubing.

STEP NO. 7



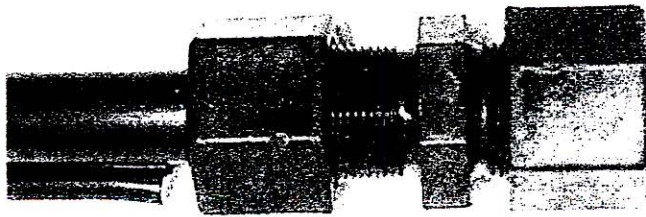
Locate the “Parker Tube Support,”
and push it into the tubing.

STEP NO. 8



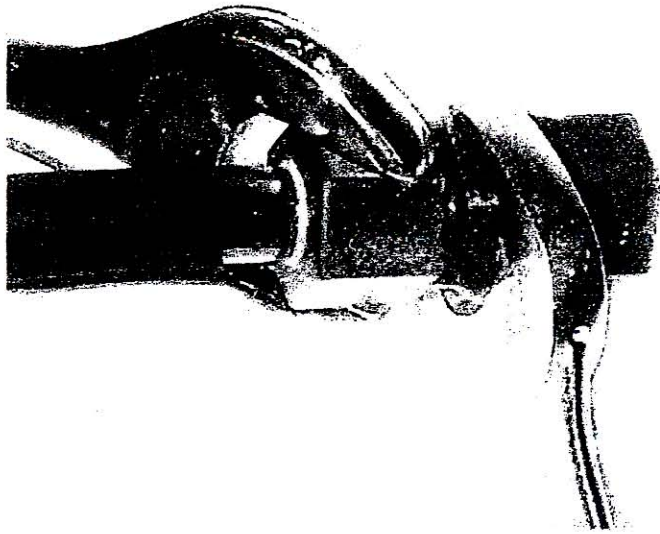
Spray Tubing with Silicone lubricant
W-D 40 or any type, before
inserting into JACO Fitting.

STEP NO. 9



Loosen the Hex-nut on the JACO fitting to the last few threads. Insert the tubing end into the JACO fitting so that it “sinks-home” or bottoms out. (Approximately 5/8" depth)
This is vital for leak-free performance.

STEP NO. 10



Using a 1 1/16" open end wrench at the center of the fitting (stationery nut) and a 1 1/8" open end wrench at the outer nut, tighten the Hex nut fully. The white grab-ring will protrude 360° around the tubing when properly tightened.